

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 **Claim 1** (currently amended): A punch press comprising:
2 a plurality of upper metal molds:
3 a plurality of lower metal molds for machining a
4 workpiece in cooperation with the upper metal molds, the
5 lower metal molds corresponding to the upper metal molds;
6 an upper turret for accommodating the plurality of
7 upper metal ~~mold~~ molds;
8 a lower turret for accommodating the plurality of
9 lower metal molds;
10 a motor for rotationally driving each of the upper
11 turret and the lower turret; and
12 a controller for controlling the motor,
13 wherein the controller selects one of the plurality of
14 lower metal molds corresponding to a selected one of the
15 plurality of upper metal molds in accordance with the a
16 kind of workpiece, to perform the machining,
17 wherein the upper turret is provided with a notch used
18 in exchanging one of the plurality of lower metal molds.

1 **Claim 2** (original): The punch press according to
2 claim 1, wherein the plurality of lower metal molds

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3 corresponding to a selected one of the plurality of upper
4 metal molds have different clearances from each other.

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1 **Claim 3** (original): The punch press according to
2 claim 1, wherein the motor comprises a first motor for
3 driving the upper turret and a second motor for driving the
4 lower turret.

1 **Claims 4-5** (canceled)
